

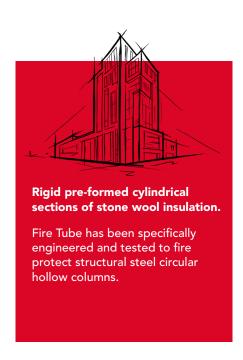


Fire protection for structural steel

FIREPRO Fire Tube is a pre-formed cylindrical insulation manufactured using ROCKWOOL stone wool. The product is available with an optional aluminium foil facing.

Fire Tube is suitable for structural steel circular columns up to 438mm in diameter, and is supplied in metre lengths.

For standard wall thicknesses and size availability, please see the current ROCKWOOL price list.





APPLICATIONS

Fire Tube has been tested to fire protect structural steel circular hollow columns.

It may be possible to use this test data in assessing the performance of Fire Tube when applied to other circular elements, such as pipework - however such assessments should be undertaken by a suitably qualified individual.

Please contact the ROCKWOOL Fire Team for further information.

PERFORMANCE

Fire performance

Fire Tube has been designed to fire protect structural steel circular hollow columns in the range of 350°C to 750°C for fire resistance periods of up to 3 hours.

The required wall thickness of Fire Tube to provide a particular fire resistance for a specified period depends on the diameter, wall thickness and design temperature of the steel column.

Structural steel fire protection

The following table gives the thickness of Fire Tube required to protect standard circular hollow sections for up to 3 hours.

For sections not covered, or alternative design temperatures, please contact ROCKWOOL Technical for assistance in calculating the required thickness of Fire Tube.

| | | | | | | | | Requi | red thickne | ess (mm) fo | r a given p | rotection p | eriod | | | |
|-------------------------|-------------------|----------------|-----------------|---|--------------|----------|--------------|-----------|-------------|-------------|--------------|--------------|--------------|---------------|---------|---------|
| Circular hollow section | | | | Design temperature 400°C Design temperature 550°C | | | | | | | | | | | | |
| | Wall thickness | Mass | Section Area | A/V | | | | | | | | | | | | |
| O.D. (mm) | (mm) 3.6 | (kg/m) 2.67 | (cm²) 3.4 | (m-1) 310 | 30 min 25 | 60 min | 90 min 90 | 120 min | 150 min | 180 min | 30 min 25 | 60 min 40 | 90 min 70 | 120 min 95 | 150 min | 180 min |
| 33.7 | 4 | 2.93 | 3.73 | 285 | 25 | 60 | 90 | - | - | - | 25 | 40 | 70 | 95 | - | _ |
| | 3.6 | 3.44 | 4.39 | 305 | 25 | 60 | 90 | - | - | - | 25 | 40 | 70 | 95 | - | _ |
| 42.4 | 4 | 3.79 | 4.83 | 275 | 25 | 55 | 90 | - | - | - | 25 | 40 | 65 | 95 | - | - |
| | 5 | 4.61 | 5.87 | 230 | 25 | 55 | 85 | - | - | - | 25 | 35 | 65 | 90 | - | - |
| | 3.6 | 3.97 | 5.06 | 300 | 25 | 60 | 90 | - | - | - | 25 | 40 | 70 | 95 | - | - |
| 48.3 | 4 | 4.37 | 5.57 | 270 | 25 | 55 | 90 | - | - | - | 25 | 40 | 65 | 95 | - | - |
| | 5 | 5.34 | 6.8 | 225 | 25 | 55 | 85 | - | - | - | 25 | 35 | 65 | 90 | - | - |
| | 3.6 | 5.03 | 6.41 | 295 | 25 | 60 | 90 | - | - | - | 25 | 40 | 70 | 95 | - | - |
| 60.3 | 4 | 5.55 | 7.07 | 270 | 25 | 55 | 90 | - | - | - | 25 | 40 | 65 | 95 | - | - |
| | 5 | 6.82 | 8.69 | 220 | 25 | 50 | 85 | - | - | - | 25 | 35 | 60 | 90 | - | - |
| | 3.6 4 | 6.44 7.11 | 8.2 9.06 | 290 265 | 25 25 | 60 55 | 90 85 | - | - | - | 25 25 | 40 40 | 70 65 | 95 95 | - | - |
| 76.1 | 5 | 8.77 | 11.2 | 215 | 25 | 50 | 80 | - | | | 25 | 35 | 60 | 90 | - | |
| | 6.3 | 10.8 | 13.8 | 175 | 25 | 45 | 75 | 105 | _ | _ | 25 | 30 | 55 | 80 | _ | _ |
| | 3.6 | 7.57 | 9.65 | 290 | 25 | 60 | 90 | - | - | - | 25 | 40 | 70 | 95 | - | - |
| 00.0 | 4 | 8.38 | 10.7 | 260 | 25 | 55 | 85 | - | - | - | 25 | 40 | 65 | 95 | - | - |
| 88.9 | 5 | 10.3 | 13.2 | 210 | 25 | 50 | 80 | - | - | - | 25 | 35 | 60 | 85 | - | - |
| | 6.3 | 12.8 | 16.3 | 170 | 25 | 45 | 75 | 105 | - | - | 25 | 30 | 55 | 80 | - | - |
| | 3.6 | 9.83 | 12.5 | 285 | 25 | 60 | 90 | - | - | - | 25 | 40 | 70 | 95 | - | - |
| 114.3 | 4 | 10.9 | 13.9 | 260 | 25 | 55 | 85 | - | - | - | 25 | 40 | 65 | 95 | - | - |
| | 5 | 13.5 | 17.2 | 210 | 25 | 50 | 80 | - | - | - | 25 | 35 | 60 | 85 | - | - |
| | 6.3 | 16.8 | 21.4 | 170 | 25 | 45 | 75 | 105 | - | - | 25 | 30 | 55 | 80 | - | - |
| | 3.6 4 | 12.1 13.4 | 15.4 17.1 | 285 255 | 25 25 | 60 55 | 90 85 | - | - | - | 25 25 | 40 40 | 70 65 | 95 90 | - | - |
| | 5 | 16.6 | 21.2 | 205 | 25 | 50 | 80 | | - | | 25 | 35 | 60 | 85 | - | |
| 139.7 | 6.3 | 20.7 | 26.4 | 165 | 25 | 45 | 75 | 105 | - | | 25 | 30 | 55 | 80 | 105 | |
| | 8 | 26 | 33.1 | 135 | 25 | 40 | 65 | 95 | - | _ | 25 | 25 | 45 | 75 | 100 | _ |
| | 10 | 32 | 40.7 | 110 | 25 | 30 | 60 | 85 | - | - | 25 | 25 | 40 | 65 | 90 | - |
| | 5 | 20.1 | 25.7 | 205 | 25 | 50 | 80 | - | - | - | 25 | 35 | 60 | 85 | - | - |
| | 6.3 | 25.2 | 32.1 | 165 | 25 | 45 | 75 | 105 | - | - | 25 | 30 | 55 | 80 | 105 | - |
| 168.3 | 8 | 31.6 | 40.3 | 130 | 25 | 35 | 65 | 95 | - | - | 25 | 25 | 45 | 70 | 100 | - |
| | 10 | 39 | 49.7 | 105 | 25 | 30 | 55 | 85 | - | - | 25 | 25 | 35 | 60 | 90 | - |
| | 12.5 | 48 | 61.2 | 85 | 25 | 25 | 45 | 70 | 95 | - | 25 | 25 | 25 | 50 | 75 | 100 |
| | 5 | 23.3 | 29.6 | 205 | 25 | 50 | 80 | - | - | - | 25 | 35 | 60 | 85 | 105 | - |
| 193.7 | 6.3 8 | 29.1 36.6 | 37.1 46.7 | 165 130 | 25 25 | 45 35 | 75 65 | 105 95 | - | - | 25 25 | 30 25 | 55 45 | 80 70 | 105 | - |
| 173.7 | 10 | 45.3 | 57.7 | 105 | 25 | 30 | 55 | 85 | | | 25 | 25 | 35 | 60 | 90 | |
| | 12.5 | 55.9 | 71.2 | 85 | 25 | 25 | 45 | 70 | 95 | _ | 25 | 25 | 25 | 50 | 75 | 100 |
| | 5 | 26.4 | 33.6 | 205 | 25 | 50 | 80 | - | - | - | 25 | 35 | 60 | 85 | - | - |
| | 6.3 | 33.1 | 42.1 | 165 | 25 | 45 | 75 | 105 | - | - | 25 | 30 | 55 | 80 | 105 | - |
| | 8 | 41.6 | 53.1 | 130 | 25 | 35 | 65 | 95 | - | - | 25 | 25 | 45 | 70 | 100 | - |
| 219.1 | 10 | 51.6 | 65.7 | 105 | 25 | 30 | 55 | 85 | - | - | 25 | 25 | 35 | 60 | 90 | - |
| | 12.5 | 63.7 | 81.1 | 85 | 25 | 25 | 45 | 70 | 95 | - | 25 | 25 | 25 | 50 | 75 | 100 |
| | 14.2 | 71.8 | 91.4 | 75 | 25 | 25 | 40 | 65 | 90 | - | 25 | 25 | 25 | 45 | 70 | 95 |
| | 16 | 80.1 | 102 | 65 | 25 | 25 | 35 | 55 | 80 | 100 | 25 | 25 | 25 | 35 | 60 | 85 |

Table continues on next page

| | | | | | | | | Requi | ired thickne | ess (mm) fo | or a given p | rotection p | period | | | |
|-------------------------|-------------------|----------------|---------------|--------------|--------------------------|--------|--------|---------|--------------|-------------|--------------------------|-------------|--------|---------|---------|---------|
| Circular hollow section | | | | | Design temperature 400°C | | | | | | Design temperature 550°C | | | | | |
| | Wall | | Section | | | | | | | | | | | | | |
| O.D. (mm) | thickness (mm) | Mass (kg/m) | Area (cm²) | A/V (m-1) | 30 min | 60 min | 90 min | 120 min | 150 min | 180 min | 30 min | 60 min | 90 min | 120 min | 150 min | 180 min |
| | 5 | 29.5 | 37.6 | 205 | 25 | 50 | 80 | - | - | - | 25 | 35 | 60 | 85 | - | - |
| | 6.3 | 37 | 47.1 | 165 | 25 | 45 | 75 | 105 | - | - | 25 | 30 | 55 | 80 | 105 | - |
| | 8 | 46.7 | 59.4 | 130 | 25 | 35 | 65 | 95 | - | - | 25 | 25 | 45 | 70 | 100 | - |
| 244.5 | 10 | 57.8 | 73.7 | 105 | 25 | 30 | 55 | 85 | - | - | 25 | 25 | 35 | 60 | 90 | - |
| | 12.5 | 71.5 | 91.1 | 85 | 25 | 25 | 45 | 70 | 95 | - | 25 | 25 | 25 | 50 | 75 | 100 |
| | 14.2 | 80.6 | 103 | 75 | 25 | 25 | 40 | 65 | 90 | - | 25 | 25 | 25 | 45 | 70 | 95 |
| | 16 | 90.2 | 115 | 65 | 25 | 25 | 35 | 55 | 80 | 100 | 25 | 25 | 25 | 35 | 60 | 85 |
| | 5 | 33 | 42.1 | 205 | 25 | 50 | 80 | - | - | - | 25 | 35 | 60 | 85 | - | - |
| | 6.3 | 41.4 | 52.8 | 160 | 25 | 45 | 75 | 100 | - | - | 25 | 25 | 55 | 80 | 105 | - |
| | 8 | 52.3 | 66.6 | 130 | 25 | 35 | 65 | 95 | - | - | 25 | 25 | 45 | 70 | 100 | - |
| 273 | 10 | 64.9 | 82.6 | 105 | 25 | 30 | 55 | 85 | - | - | 25 | 25 | 35 | 60 | 90 | - |
| | 12.5 | 80.3 | 102 | 85 | 25 | 25 | 45 | 70 | 95 | - | 25 | 25 | 25 | 50 | 75 | 100 |
| | 14.2 | 90.6 | 115 | 75 | 25 | 25 | 40 | 65 | 90 | - | 25 | 25 | 25 | 45 | 70 | 95 |
| | 16 | 101 | 129 | 65 | 25 | 25 | 35 | 55 | 80 | 100 | 25 | 25 | 25 | 35 | 60 | 85 |
| | 5 | 39.3 | 50.1 | 205 | 25 | 50 | 80 | - | - | - | 25 | 35 | 60 | 85 | - | - |
| | 6.3 | 49.3 | 62.9 | 160 | 25 | 45 | 75 | 100 | - | - | 25 | 25 | 55 | 80 | 105 | - |
| | 8 | 62.3 | 79.4 | 130 | 25 | 35 | 65 | 95 | - | - | 25 | 25 | 45 | 70 | 100 | - |
| 323.9 | 10 | 77.4 | 98.6 | 105 | 25 | 30 | 55 | 85 | - | - | 25 | 25 | 35 | 60 | 90 | - |
| | 12.5 | 96 | 122 | 85 | 25 | 25 | 45 | 70 | 95 | - | 25 | 25 | 25 | 50 | 75 | 100 |
| | 14.2 | 108 | 138 | 75 | 25 | 25 | 40 | 65 | 90 | - | 25 | 25 | 25 | 45 | 70 | 95 |
| | 16 | 121 | 155 | 65 | 25 | 25 | 35 | 55 | 80 | 100 | 25 | 25 | 25 | 35 | 60 | 85 |
| | 6.3 | 54.3 | 69.1 | 160 | 25 | 45 | 75 | 100 | - | - | 25 | 25 | 55 | 80 | 105 | - |
| | 8 | 68.6 | 87.4 | 130 | 25 | 35 | 65 | 95 | - | - | 25 | 25 | 45 | 70 | 100 | - |
| 355.6 | 10 | 85.2 | 109 | 100 | 25 | 30 | 55 | 80 | 105 | - | 25 | 25 | 35 | 60 | 85 | - |
| | 12.5 | 106 | 135 | 85 | 25 | 25 | 45 | 70 | 95 | - | 25 | 25 | 25 | 50 | 75 | 100 |
| | 14.2 | 120 | 152 | 75 | 25 | 25 | 40 | 65 | 90 | - | 25 | 25 | 25 | 45 | 70 | 95 |
| | 16 | 134 | 171 | 65 | 25 | 25 | 35 | 55 | 80 | 100 | 25 | 25 | 25 | 35 | 60 | 85 |
| | 6.3 | 62.2 | 79.2 | 160 | 25 | 45 | 75 | 100 | - | - | 25 | 25 | 55 | 80 | 105 | - |
| | 8 | 78.6 | 100 | 130 | 25 | 35 | 65 | 95 | - | - | 25 | 25 | 45 | 70 | 100 | - |
| 406.4 | 10 | 97.8 | 125 | 100 | 25 | 30 | 55 | 80 | 105 | - | 25 | 25 | 35 | 60 | 85 | - |
| | 12.5 | 121 | 155 | 80 | 25 | 25 | 45 | 70 | 95 | - | 25 | 25 | 25 | 50 | 75 | 95 |
| | 14.2 | 137 | 175 | 75 | 25 | 25 | 40 | 65 | 90 | - | 25 | 25 | 25 | 45 | 70 | 95 |
| | 16 | 154 | 196 | 65 | 25 | 25 | 35 | 55 | 80 | 100 | 25 | 25 | 25 | 35 | 60 | 85 |

PRODUCT INFORMATION

| Property | Description |
|-------------------------|---------------|
| Length | 1000mm |
| Internal diameter range | Up to 438mm |
| Thickness range | 25 – 100mm |
| Fire resistance | Up to 3 hours |

STANDARDS AND APPROVALS

Fire Tube has been authorised for use in LUL surface and sub-surface premises when installed in accordance with this datasheet - please refer to the LUL Approved Product Register website www.LU-apr.co.uk for specific details.

INSTALLATION

FIREPRO Fire Tube is light and easy to cut to shape using a saw or a sharp knife.

All joints should be held firmly together with temporary bands of steel wire, jubilee clips or plastic cable ties at 200mm centres until the glue has fully cured.

If installed outdoors, Fire Tube must be protected from the weather. Prior to use, Fire Tube should be stored indoors or protected by a weatherproof covering

DISCLAIMERS

ROCKWOOL Limited, its affiliates, its agents and employees and all persons acting on its or their behalf (collectively "ROCKWOOL"), disclaim any and all liability for any errors, inaccuracies or incompleteness contained in any datasheet or in any other disclosure relating to any product. Usage of the information remains under the sole responsibility of the purchaser and/or user.

ROCKWOOL makes no warranty, representation or guarantee regarding the information contained in the data sheet, the suitability of the products for any particular purposes or the continuing production of any product. To the maximum extent permitted by applicable law, ROCKWOOL disclaims (i) any and all liability arising out of the application, use of any product, misuse or inability to use the product (ii) any and all liability, including without limitation special, consequential or incidental damages, and (iii) any and all implied warranties, including warranties of fitness for particular purpose, non-infringement and merchantability.

Information contained in this data sheet is up-to-date as at the date of issue. As ROCKWOOL Limited cannot control or anticipate the conditions under which this product may be used, each user should review the information in specific context of the planned use. To the maximum extent permitted by law, ROCKWOOL Limited will not be responsible for damages of any nature resulting from the use or reliance upon the information contained in this data sheet. No express or implied warranties are given other than those implied by law.

SUPPORTING INFORMATION

For further information relating to any aspect of the FIREPRO range, please refer to the applicable ROCKWOOL standard details at www.rockwool.com/uk or contact the ROCKWOOL technical solution team on 01656 868490 or technical.solutions@rockwool.com.

SUSTAINABILITY

As an environmentally conscious company, ROCKWOOL promotes the sustainable production and use of insulation and is committed to a continuous process of environmental improvement.

All ROCKWOOL products provide outstanding thermal protection as well as four added benefits:



Fire resistance



Acoustic comfort



Sustainable materials



Durability

HEALTH & SAFETY

The safety of ROCKWOOL stone wool is confirmed by current UK and Republic of Ireland health & safety regulations and EU directive 97/69/EC:ROCKWOOL fibres are not classified as a possible human carcinogen.

A Material Safety Data Sheet is available and can be downloaded from www.rockwool.com/uk to assist in the preparation of risk assessments, as required by the Control of Substances Hazardous to Health Regulations (COSHH).

ENVIRONMENT

Made from a renewable and plentiful naturally occurring resource, ROCKWOOL insulation saves fuel costs and energy in use and relies on trapped air for its thermal properties.

ROCKWOOL insulation does not contain (and has never contained) gases that have ozone depletion potential (ODP) or global warming potential (GWP).

ROCKWOOL is approximately 97% recyclable. For waste ROCKWOOL material that may be generated during installation or at end of life, we are happy to discuss the individual requirements of contractors and users considering returning these materials to our factory for recycling.