

BLINDNIETE

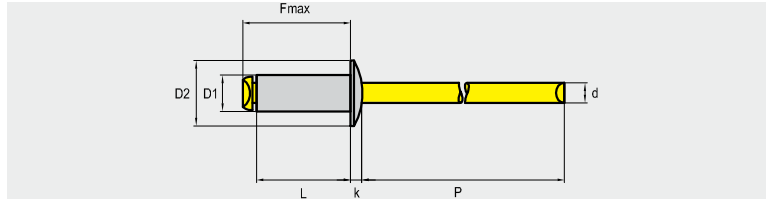
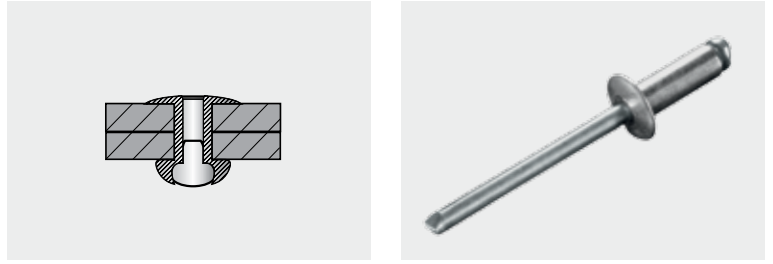
FLACHRUNDKOPF (~ DIN EN ISO 15977)

BLIND RIVETS

DOMED HEAD (~ DIN EN ISO 15977)

RIVETS AVEUGLES

TÊTE PLATE (~ DIN EN ISO 15977)



D: Aluminium AIMG 2,5

GB: Aluminium AIMG 2,5

F: Aluminium AIMG 2,5

D: Stahl verzinkt

GB: Steel zinc plated

F: Acier zingué

Ø 2,4 mm

D1 = 2,4 + 0,08 / - 0,1 mm

D2 = 5,0 + 0 / - 0,7 mm

k = 0,7 + / - 0,15 mm

d = 1,45 mm

P ≥ 27,0 mm

L = + 1,0 / - 0,2 mm

2,5 mm

	F-Max		CODE				100 = €		100 = €
2,4 x 4,0 mm	8,4 mm	0,5 - 2,0 mm	70701 24400	315 N	355 N		1,95	10000	1,75
2,4 x 6,0 mm	10,4 mm	2,0 - 4,0 mm	70701 24600				2,10	10000	1,90
2,4 x 8,0 mm	12,4 mm	4,0 - 6,0 mm	70701 24800				2,20	10000	2,00
2,4 x 10,0 mm	14,4 mm	6,0 - 8,0 mm	70701 24100				2,40	10000	2,20
2,4 x 12,0 mm	16,4 mm	8,0 - 10,0 mm	70701 24120				2,60	10000	2,40

Ø 3,0 mm

D1 = 3,0 + 0,08 / - 0,1 mm

D2 = 6,5 + 0 / - 0,7 mm

k = 0,8 + / - 0,15 mm

d = 1,75 mm

P ≥ 27,0 mm

L = + 1,0 / - 0,2 mm

3,1 mm

	F-Max		CODE				100 = €		100 = €
3,0 x 4,0 mm	8,4 mm	0,5 - 1,5 mm	70701 30400	620 N	810 N		1,95	10000	1,75
3,0 x 5,0 mm	9,4 mm	1,0 - 2,5 mm	70701 30500				2,05	10000	1,85
3,0 x 6,0 mm	10,4 mm	1,5 - 3,5 mm	70701 30600				2,10	10000	1,90
3,0 x 7,0 mm	11,4 mm	3,0 - 5,0 mm	70701 30700				2,15	10000	1,95
3,0 x 8,0 mm	12,4 mm	3,5 - 5,5 mm	70701 30800				2,20	10000	2,00
3,0 x 10,0 mm	14,4 mm	5,5 - 7,0 mm	70701 30100				2,40	10000	2,20
3,0 x 12,0 mm	16,4 mm	7,0 - 9,0 mm	70701 30120				2,60	10000	2,40
3,0 x 14,0 mm	18,4 mm	9,0 - 11,0 mm	70701 30140				3,40	10000	3,20
3,0 x 16,0 mm	20,4 mm	11,0 - 13,0 mm	70701 30160				3,60	10000	3,40
3,2 x 18,0 mm	22,4 mm	13,0 - 15,0 mm	70701 30180				4,10	10000	3,90
3,0 x 20,0 mm	24,4 mm	15,0 - 17,0 mm	70701 30200		4,60	5000	4,40		

Ø 3,2 mm

D1 = 3,2 + 0,08 / - 0,1 mm

D2 = 6,5 + 0 / - 0,7 mm

k = 0,8 + / - 0,15 mm

d = 1,75 mm

P ≥ 27,0 mm

L = + 1,0 / - 0,2 mm

3,3 mm

	F-Max		CODE				100 = €		100 = €
3,2 x 4,0 mm	8,9 mm	0,5 - 1,5 mm	70701 32430	760 N	980 N		2,00	10000	1,80
3,2 x 5,0 mm	9,9 mm	1,0 - 2,5 mm	70701 32500				2,10	10000	1,90
3,2 x 6,0 mm	10,9 mm	1,5 - 3,0 mm	70701 32600				2,15	10000	1,95
3,2 x 8,0 mm	12,9 mm	3,0 - 5,0 mm	70701 32800				2,25	10000	2,05
3,2 x 10,0 mm	14,9 mm	5,0 - 7,0 mm	70701 32100				2,45	10000	2,25
3,2 x 12,0 mm	16,9 mm	7,0 - 9,0 mm	70701 32120				2,65	10000	2,45
3,2 x 14,0 mm	18,9 mm	9,0 - 11,0 mm	70701 32140				3,45	10000	3,25
3,2 x 16,0 mm	20,9 mm	11,0 - 13,0 mm	70701 32160				3,65	10000	3,45
3,2 x 18,0 mm	22,9 mm	13,0 - 15,0 mm	70701 32180				4,15	10000	3,95
3,2 x 20,0 mm	24,9 mm	15,0 - 17,0 mm	70701 32200				4,65	5000	4,45
3,2 x 25,0 mm	29,9 mm	17,0 - 22,0 mm	70701 32250				5,95	5000	5,75

BLINDNIETE

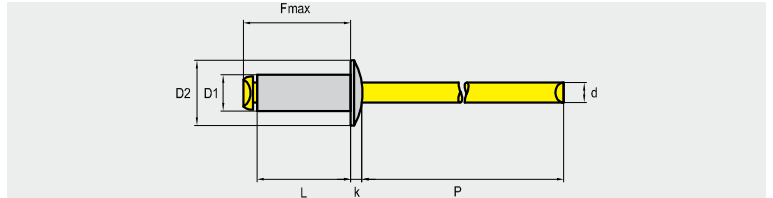
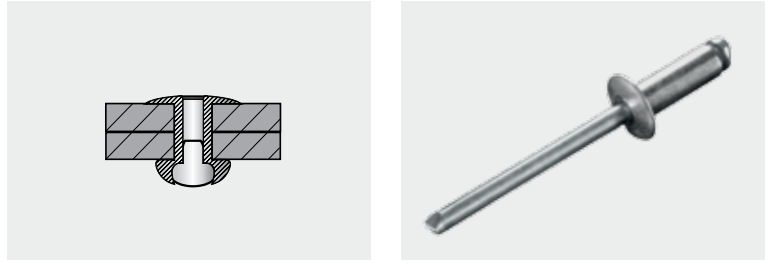
FLACHRUNDKOPF (~ DIN EN ISO 15977)

BLIND RIVETS

DOMED HEAD (~ DIN EN ISO 15977)

RIVETS AVEUGLES


TÊTE PLATE (~ DIN EN ISO 15977)

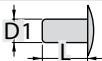




































D: Aluminium AIMG 3,5
GB: Aluminium AIMG 3,5
F: Aluminium AIMG 3,5


D: Stahl verzinkt
GB: Steel zinc plated
F: Acier zingué

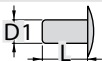















































Ø 4,0 mm

D1 = 4,0 + 0,08 / - 0,15 mm
D2 = 8,0 + 0 / - 1,0 mm
k = 1,0 + / - 0,3 mm
d = 2,1 mm
P ≥ 27,0 mm
L = + 1,0 / - 0,2 mm
 4,1 mm

	F-Max		CODE				100  = €		100  = €
4,0 x 6,0 mm	10,9 mm	1,5 - 3,0 mm	70701 40600	1200 N	1600 N		2,20		1,90
4,0 x 7,0 mm	11,9 mm	2,0 - 4,0 mm	70701 40700				2,30		2,00
4,0 x 8,0 mm	12,9 mm	3,0 - 5,0 mm	70701 40800				2,40		2,10
4,0 x 10,0 mm	14,9 mm	5,0 - 6,5 mm	70701 40100				2,70		2,40
4,0 x 12,0 mm	16,9 mm	6,5 - 8,5 mm	70701 40120				3,10		2,80
4,0 x 14,0 mm	18,9 mm	8,5 - 10,5 mm	70701 40140				3,50		3,20
4,0 x 16,0 mm	20,9 mm	10,5 - 12,5 mm	70701 40160				3,95		3,65
4,0 x 18,0 mm	22,9 mm	12,5 - 14,5 mm	70701 40180				4,35		4,05
4,0 x 20,0 mm	24,9 mm	14,5 - 16,5 mm	70701 40200				4,75		4,45
4,0 x 22,0 mm	26,9 mm	15,5 - 18,0 mm	70701 40220				5,10		4,80
4,0 x 23,0 mm	27,9 mm	16,5 - 19,0 mm	70701 40230				5,50		5,20
4,0 x 25,0 mm	29,9 mm	19,0 - 21,5 mm	70701 40250				5,75		5,45
4,0 x 30,0 mm	34,9 mm	21,5 - 26,0 mm	70701 40300			850 N	1000 N		7,40
4,0 x 35,0 mm	39,9 mm	26,0 - 30,0 mm	70701 40350		9,50				9,20

Ø 4,8 mm

D1 = 4,8 + 0,08 / - 0,15 mm
D2 = 9,5 + 0 / - 1,0 mm
k = 1,1 + / - 0,3 mm
d = 2,7 mm
P ≥ 27,0 mm
L = + 1,0 / - 0,2 mm
 4,9 mm

	F-Max		CODE				100  = €		100  = €
4,8 x 6,0 mm	11,4 mm	1,0 - 3,0 mm	70701 48600	1700 N	2250 N		3,20		2,90
4,8 x 7,0 mm	12,4 mm	2,0 - 4,0 mm	70701 48070				3,30		3,00
4,8 x 8,0 mm	13,4 mm	3,0 - 4,5 mm	70701 48800				3,40		3,10
4,8 x 10,0 mm	15,4 mm	4,5 - 6,0 mm	70701 48100				3,70		3,40
4,8 x 12,0 mm	17,4 mm	6,0 - 8,0 mm	70701 48120				4,10		3,80
4,8 x 14,0 mm	19,4 mm	8,0 - 10,0 mm	70701 48140				4,50		4,20
4,8 x 16,0 mm	21,4 mm	10,0 - 12,0 mm	70701 48160				5,00		4,70
4,8 x 18,0 mm	23,4 mm	12,0 - 14,0 mm	70701 48180				5,80		5,50
4,8 x 20,0 mm	25,4 mm	14,0 - 16,0 mm	70701 48200				6,50		6,20
4,8 x 22,0 mm	27,4 mm	16,0 - 18,0 mm	70701 48220				7,20		6,90
4,8 x 25,0 mm	30,4 mm	18,0 - 21,0 mm	70701 48250				7,50		7,20
4,8 x 28,0 mm	33,4 mm	21,0 - 23,5 mm	70701 48280				8,20		7,90
4,8 x 30,0 mm	35,4 mm	23,0 - 25,0 mm	70701 48300				8,70		8,40
4,8 x 35,0 mm	40,4 mm	25,0 - 30,0 mm	70701 48350	1200 N	1900 N		9,30		9,00
4,8 x 40,0 mm	45,4 mm	30,0 - 35,0 mm	70701 48400				11,50		11,20
4,8 x 45,0 mm	50,4 mm	35,0 - 40,0 mm	70701 48450				13,30		13,00
4,8 x 50,0 mm	55,4 mm	40,0 - 45,0 mm	70701 48500				14,90		14,60
4,8 x 55,0 mm	60,4 mm	45,0 - 50,0 mm	70701 48550				16,80		16,50
4,8 x 60,0 mm	65,4 mm	50,0 - 55,0 mm	70701 48610				19,30		19,00
4,8 x 65,0 mm	70,4 mm	55,0 - 60,0 mm	70701 48650				21,20		20,90

BLINDNIETE

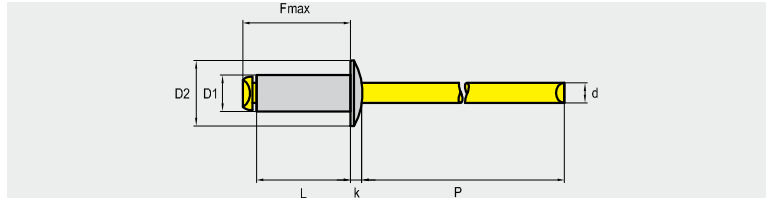
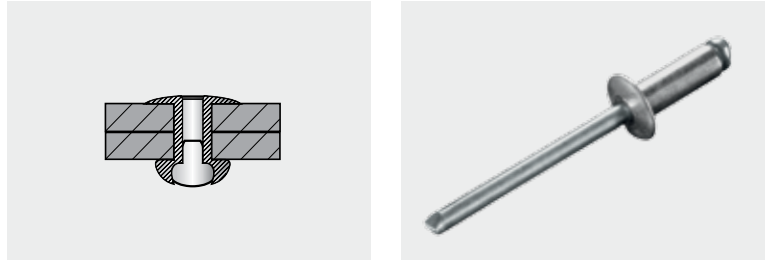
FLACHRUNDKOPF (~ DIN EN ISO 15977)

BLIND RIVETS

DOMED HEAD (~ DIN EN ISO 15977)

RIVETS AVEUGLES

TÊTE PLATE (~ DIN EN ISO 15977)



D: Aluminium AIMG 3,5

GB: Aluminium AIMG 3,5

F: Aluminium AIMG 3,5

D: Stahl verzinkt

GB: Steel zinc plated

F: Acier zingué

Ø 5,0 mm

D1 = 5,0 + 0,08 / - 0,15 mm

D2 = 9,5 + 0 / - 1,0 mm

k = 1,1 + / - 0,3 mm

d = 2,7 mm

P = ≥ 27,0 mm

L = + 1,0 / - 0,2 mm

5,1 mm

	F-Max		CODE				100 = €		100 = €		
5,0 x 6,0 mm	11,4 mm	0,5 - 2,5 mm	70701 50600	2000 N	2800 N		3,30		3,00		
5,0 x 8,0 mm	13,4 mm	2,5 - 4,5 mm	70701 50800				3,50		3,20		
5,0 x 10,0 mm	15,4 mm	4,5 - 6,0 mm	70701 50100				3,80		3,50		
5,0 x 12,0 mm	17,4 mm	6,0 - 8,0 mm	70701 50120				4,20		3,90		
5,0 x 14,0 mm	19,4 mm	8,0 - 10,0 mm	70701 50140				4,60		4,30		
5,0 x 16,0 mm	21,4 mm	10,0 - 12,0 mm	70701 50160				5,10		4,80		
5,0 x 18,0 mm	23,4 mm	12,0 - 14,0 mm	70701 50180				5,90		5,60		
5,0 x 20,0 mm	25,4 mm	14,0 - 16,0 mm	70701 50200				6,30		6,00		
5,0 x 21,0 mm	26,4 mm	14,0 - 17,0 mm	70701 50210				6,60		6,30		
5,0 x 25,0 mm	30,4 mm	17,0 - 20,0 mm	70701 50250				7,60		7,30		
5,0 x 27,0 mm	32,4 mm	20,0 - 23,0 mm	70701 50270				8,20		7,90		
5,0 x 30,0 mm	35,4 mm	23,0 - 25,0 mm	70701 50300				8,80		8,50		
5,0 x 35,0 mm	40,4 mm	25,0 - 30,0 mm	70701 50350			1400 N	2000 N		9,40		9,10
5,0 x 40,0 mm	45,4 mm	30,0 - 35,0 mm	70701 50400						11,60		11,30
5,0 x 45,0 mm	50,4 mm	35,0 - 40,0 mm	70701 50450						13,40		13,10
5,0 x 50,0 mm	55,4 mm	40,0 - 45,0 mm	70701 50500						15,00		14,70
5,0 x 55,0 mm	60,4 mm	45,0 - 50,0 mm	70701 50550		16,90				16,60		
5,0 x 60,0 mm	65,4 mm	50,0 - 55,0 mm	70701 50600		19,40				19,10		
5,0 x 65,0 mm	70,4 mm	55,0 - 60,0 mm	70701 50650		21,30				21,00		

Ø 6,0 mm

D1 = 6,0 + 0,08 / - 0,15 mm

D2 = 12,0 + 0 / - 1,5 mm

k = 1,5 + / - 0,4 mm

d = 3,6 mm

P = ≥ 27,0 mm

L = + 1,0 / - 0,2 mm

6,1 mm

	F-Max		CODE				100 = €		100 = €
6,0 x 8,0 mm	13,9 mm	2,0 - 4,0 mm	70701 60800	3000 N	3800 N		5,30		4,90
6,0 x 10,0 mm	15,9 mm	4,0 - 6,0 mm	70701 60100				5,70		5,30
6,0 x 12,0 mm	17,9 mm	6,0 - 8,0 mm	70701 60120				6,00		5,60
6,0 x 14,0 mm	19,9 mm	7,0 - 9,0 mm	70701 60140				6,50		6,10
6,0 x 16,0 mm	21,9 mm	9,0 - 11,0 mm	70701 60160				6,90		6,50
6,0 x 18,0 mm	23,9 mm	11,0 - 13,0 mm	70701 60180				7,25		6,85
6,0 x 20,0 mm	25,9 mm	12,0 - 15,0 mm	70701 60200				7,90		7,50
6,0 x 22,0 mm	27,9 mm	13,0 - 17,0 mm	70701 60220				8,70		8,30
6,0 x 25,0 mm	30,9 mm	16,0 - 19,0 mm	70701 60250				9,10		8,70
6,0 x 26,0 mm	31,9 mm	17,0 - 20,0 mm	70701 60260				9,40		9,00
6,0 x 30,0 mm	35,9 mm	20,0 - 24,0 mm	70701 60300				11,15		10,75

BLINDNIETE

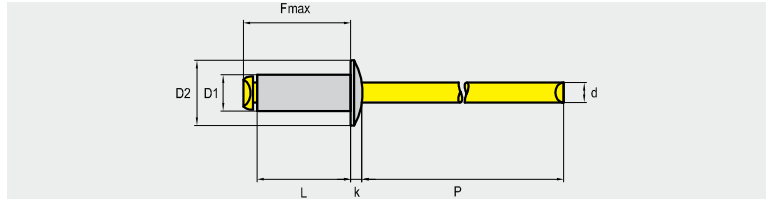
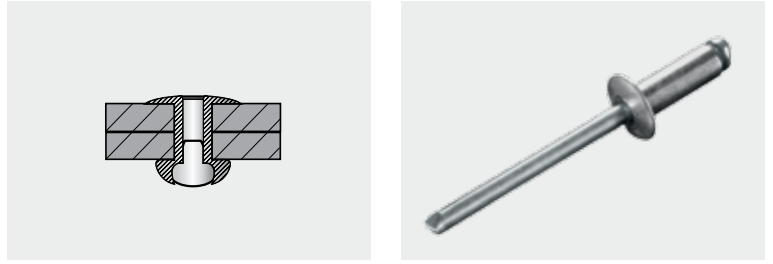
FLACHRUNDKOPF (~ DIN EN ISO 15977)

BLIND RIVETS

DOMED HEAD (~ DIN EN ISO 15977)

RIVETS AVEUGLES

TÊTE PLATE (~ DIN EN ISO 15977)



D: Aluminium AIMG 3,5

GB: Aluminium AIMG 3,5

F: Aluminium AIMG 3,5

D: Stahl verzinkt

GB: Steel zinc plated

F: Acier zingué

Ø 6,4 mm

D1 = 6,4 + 0,08 / - 0,15 mm

D2 = 13,0 + 0 / - 1,5 mm

k = 1,8 + / - 0,4 mm

d = 3,85 mm

P = ≥ 27,0 mm

L = + 1,0 / - 0,2 mm

6,5 mm

	F-Max		CODE				100 = €		100 = €
6,4 x 10,0 mm	16,4 mm	2,0 - 5,0 mm	70701 64100	3150 N	4100 N		8,00	2500	7,60
6,4 x 12,0 mm	18,4 mm	4,0 - 6,0 mm	70701 64120				8,30	2500	7,90
6,4 x 15,0 mm	21,4 mm	6,0 - 9,0 mm	70701 64150				8,60	2500	8,20
6,4 x 16,0 mm	22,4 mm	7,0 - 9,5 mm	70701 64160				8,80	2500	8,40
6,4 x 18,0 mm	24,4 mm	9,0 - 12,0 mm	70701 64180				9,10	2500	8,70
6,4 x 20,0 mm	26,4 mm	11,0 - 14,0 mm	70701 64200				9,40	2500	9,00
6,4 x 22,0 mm	28,4 mm	13,0 - 16,0 mm	70701 64220				9,70	2500	9,30
6,4 x 26,0 mm	32,4 mm	16,0 - 20,0 mm	70701 64260				10,60	2500	10,20
6,4 x 30,0 mm	36,4 mm	18,0 - 24,0 mm	70701 64300				11,70	2500	11,30
6,4 x 35,0 mm	41,4 mm	24,0 - 30,0 mm	70701 64350				12,50	1000	12,10
6,4 x 40,0 mm	46,4 mm	30,0 - 35,0 mm	70701 64400				13,95	1000	13,55